mdi
Membrane Technologies

Data Sheet

0.1µm *AseptiCap*® KS-γ

Gamma Irradiatable Sterilization Grade Hydrophilic Polyethersulfone (PES) Membrane Devices for Liquid Streams in Biopharmaceuticals

Biopharmaceutical processing requires sterilizing grade microfiltration at multiple stages to meet specific process requirements.

Processes managers are continuously looking for microfiltration solutions to upstream, downstream, intermediate processes and final biological preparations. Since bio manufacturing is a multi stage process and bio molecules by nature are extremely sensitive, they are looking for:

- Minimizing protein losses due to adsorption to improve over all product yields
- Minimizing filter extracts which add up due to multiple points of use in a process
- High throughputs to achieve process economy
- Choice of filter end connections for easy and reliable quick connections
- Absolute retentions for higher sterility assurance

mdi produces a wide range of Gamma compatible Sterilizing grade PES membrane devices to meet filtration requirements of biopharmaceutical processing. These filter devices are validated to meet compendia and regulatory requirements and are well characterized. They meet key process requirements such as high retention efficiency, very high protein recoveries, extremely low extractables, high throughputs, wide chemical compatibility and other important characteristics.

With the advantages of pre filtration layer built into the device for higher throughputs, linear scalability of filter area for smooth transitions from lab scale to pilot to process scale and widest range of end connections for quick and reliable connections to the existing fittings, **mdi** *AseptiCap*® *KS-γ* filters are a universal solution for process filtration.

AseptiCap® KS-γ

Gamma Compatible PES Membrane Devices for Biopharmaceuticals

Datasheet

AseptiCap® KS-γ 0.1 micron capsule filters uses **mdi** PES membrane in Gamma compatible Polypropylene housing. No adhesives or glue are used in the manufacturing process and all bonding is done by heat welding.

The products are deeply validated for use in Biopharmaceutical applications and specially recommended for single use systems. *AseptiCap® KS-γ* are manufactured in class 10,000 clean rooms and ISO 9001 certified facilities. Packaging is done in double polybags for direct irradiation by gamma or for convenience of taking *AseptiCap®* in clean areas for making disposable assemblies for subsequent sterilization.

Key Features

- Absolute retention
- 100% integrity tested
- Low protein binding
- Very low hold up volume in filters
- High flow rates
- Serial construction with prefilter for higher throughput with fouling streams
- Bioburden maintained below 1000 cfu/device
- Endotoxin level certified to be <0.25 EU/ml
- Widest range of end connections
- Products available for total scalability from a few ml to thousands of liters
- Total traceability through unique serial number for each filter
- Individual certificate of quality for each device
- Sterilizable by Gamma irradiation or autoclaving

Applications

Sterile Filtration of

- Cell culture media
- Cell culture media containing serum
- Media additives
- pH adjusters
- Final product concentrates

Validation Services

The regulatory requirements emphasize on the need to validate the efficacy of the 'Sterilizing Filter' with drug product under simulated worst-case conditions of use.

mdi provides validation services supported by customized validation protocols and world class test facilities to assist you in filter validations with your specific drug product.

Quality Assurance

Datasheet

mdi's quality management system emphasizes on quality by design rather by end product testing. Robust processes are developed for product manufacturing and are continuously monitored to ensure that the products meet their predetermined specifications and lot to lot reproducibility is ensured.

Certificate of Quality

Each capsule filter is accompanied by individual certificate of quality to ensure traceable documentation at user's end.

It certifies the product compliance to various regulatory as well as user requirements.

Validated for Microbial Retention

Integrity test data have been correlated to actual microbial retention with *B.diminuta* (ATCC 19146) as per ASTM F838 to establish acceptable integrity test values.

Samples from each lot are subjected to microbial challenge test before final lot release.

100% Integrity Tested

Each *AseptiCap® KS-γ* is tested for integrity to comply with validated Acceptable Integrity Test Specifications.

Flow Rate

Each lot is tested for clean water flow rates to ensure that flow rates are within the specifications.

Adsorption

AseptiCap® KS-γ filters are validated for low protein binding to ensure minimal active ingredient losses when used for filtration of high value proteins.

Pressure, Temperature Endurance

AseptiCap® KS-γ filters are validated to endure high operating pressure and temperature conditions which may be encountered during use.

These filters are also validated for high burst pressure to ensure user safety in case of inadvertent pressure build-up.

Extractables

Extractables/leachables from sterilizing filters, used at various stages of a biopharmaceutical manufacturing process, will add on and may impact the impurity profile of the desired product.

AseptiCap® KS-γ filters are validated to exhibit low extractables under harsh extraction conditions.

Bioburden Testing

Device bioburden is tested as per ISO 117 37-1 and assured to be <1000 cfu/device.

Endotoxin Testing

Aqeous extracts exhibit <0.25 EU/ml as established by Lumulus Amebocyte Lysate (LAL) test.

Total Traceability

AseptiCap® KS-γ filters come with completely traceable lot numbers and unique identification number to facilitate easy and fast retrieval of manufacturing and quality control data associated with each filter.

These unique lot and identification numbers are laser etched on each filter device and also printed on the labels of the box in which individual filter is packed.

Packaging Integrity

AseptiCap® KS-γ filters are fitted with vent caps and are packed in bags to ensure package integrity during transit as well as to prevent particulate contamination while transferring to clean room assembly or process areas.

Other Regulatory Compliance

- Complies with USFDA 21 CFR 210.3(b)(6) for fiber release
- Complies with USFDA 21 CFR 177.1520 for fractional dissolution
- Materials of construction tested for toxicity as per Biological Reactivity Tests, In-vivo, USP <88> for class VI Plastics
- Complete filter devices tested for cytotoxicity as per Biological Reactivity Tests, In-vitro, USP <87>

Performance Data

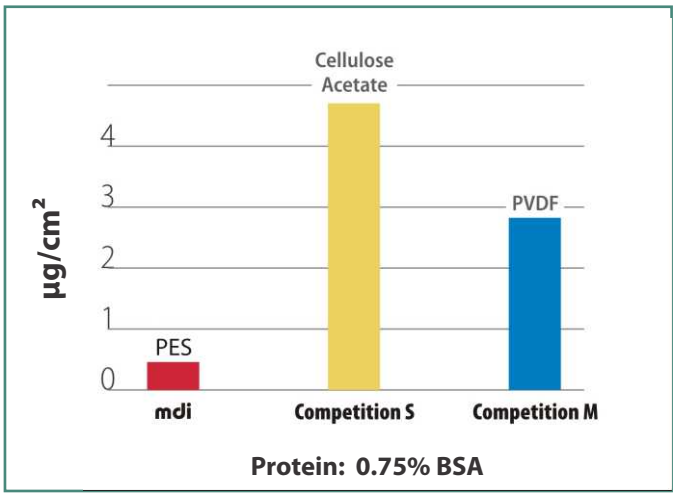
Datasheet

Low Protein Binding

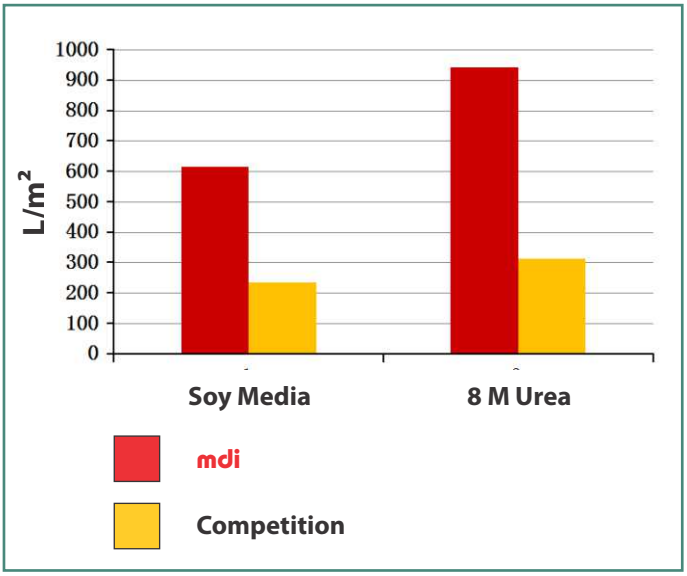
A comparative study on **mdi** PES membrane exhibits much lower protein adsorption than other competing membranes of Cellulose Acetate and PVDF.

The low protein binding results in increased overall product yield and higher throughputs with biological streams.

Protein Binding (µg/cm²)



High Throughputs



The high throughput translates to lower filtration costs, less number of filter changes and overall economy of operations.

Very Low Hold-Up Volumes

mdi PES membrane capsule filters are designed to offer very low hold-up volumes to minimize filtration losses and maximize product recovery.

0.1 µm *AseptiCap*® Filters	Protein Binding
25 mm, 5 cm²	1.7 µg
50 mm, 20 cm²	7 µg
1", 250 cm²	88 µg
2", 500 cm²	187 µg
10", 6000 cm²	2275 µg

Filter Devices	EFA* (Nominal)	Hold up Volume
AseptiCap® *KS-γ*, 25mm	5cm²	< 50µl
AseptiCap® *KS-γ*, 50mm	20cm²	< 200µl
AseptiCap® *KS-γ*, 1"	250cm²	< 5ml
AseptiCap® *KS-γ*, 2"	500cm²	< 25ml
AseptiCap® *KS-γ*, 5"	1000cm²	< 45ml
AseptiCap® *KS-γ*, 8"	2000cm²	< 60ml

Performance Data

Extractables

It is useful to evaluate extractables that may be leeched out of the filter and enter the process stream. **mdi** filters give low extractables under harsh preconditioning and extraction conditions.

Low extractables mean less addition to impurity profile of the biological product from the filters.

Preconditioning: Gamma Irradiated at 50 kGy

Extraction Time: 24 hours

Model Solvent	Non Volatile Residue	
	AseptiCap® KS-γ 1″ (250 cm^2)	AseptiCap® KS-γ 10″ (6000 cm^2)
Water @ 35 °C	1.6 mg	38.26 mg
Water @ 80 °C	1.8 mg	43.04 mg

Model Solvent	Non Volatile Residue	
	AseptiCap® KS-γ 1″ (250 cm^2)	AseptiCap® KS-γ 10″ (6000 cm^2)
100% Ethanol @ 35 °C	13.4 mg	320.43 mg

FTIR Analysis of Extractables From *AseptiCap® KS-γ* 1″ Capsule Filter with Water @ 35 °C

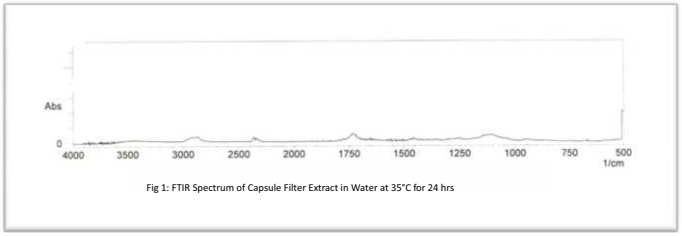


Fig 1: FTIR Spectrum of Capsule Filter Extract in Water at 35°C for 24 hrs

FTIR Analysis of Extractables From *AseptiCap® KS-γ* 1″ Capsule Filter with Water @ 80 °C

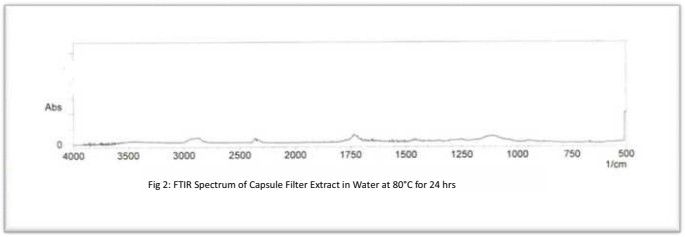


Fig 2: FTIR Spectrum of Capsule Filter Extract in Water at 80°C for 24 hrs

FTIR Analysis of Extractables From *AseptiCap® KS-γ* 1″ Capsule Filter with 100% Ethanol @ 35 °C

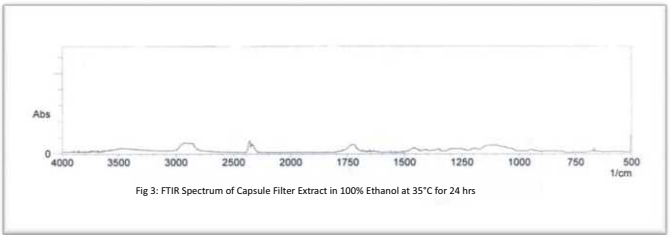


Fig 3: FTIR Spectrum of Capsule Filter Extract in 100% Ethanol at 35°C for 24 hrs

FTIR Analysis of Extractables From *AseptiCap® KS-γ* 1″ Capsule Filter with 100% Ethanol @ 80 °C

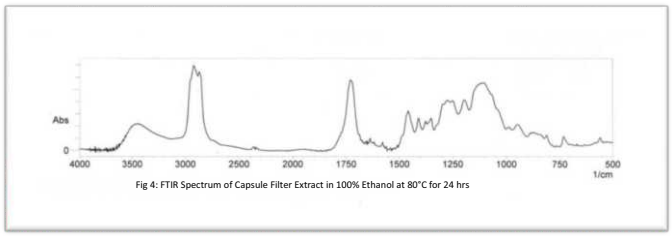


Fig 4: FTIR Spectrum of Capsule Filter Extract in 100% Ethanol at 80°C for 24 hrs

The Spectrum of extracts from *AseptiCap® KS-γ* capsule filters with 100% ethanol under extreme extraction conditions show presence of various components used in the manufacture of **mdi** PES membrane capsule filters.

Easy Connect

Datasheet

Widest Range of End Connections

Biopharmaceutical processes involve transfer of high value fluids through multiple process steps. Making high quality, reliable, flexible and functionally convenient connectivity with filters is of utmost value to the bio-processors.

mdi *AseptiCap® KS-γ* filters offer a wide range of reliable end connections for functional convenience and customized connectivity.

Validated for Performance

These end connections are manufactured with tight dimension tolerance and are validated for strength and connection integrity under extreme use conditions as well as for their ability to withstand prevalent sterilization methods including gamma irradiation, EO sterilization and autoclaving.

½" HB

½" Single Stepped Hose Barb

1/4" MNPT

¼" SHB

Quick Connector

Male Luer Slip

3/8" Hose Barb

Female Luer Lock

1½" Sanitary Flange

¾" Sanitary Flange

½" MNPT

1" Hose Barb

Variety of end connections

Customized Connectivity

mdi *AseptiCap® KS-γ* filters are available in a wide range of end connections and are also customized to offer different inlet-outlet combinations to meet the unique connectivity needs in biopharmaceutical process assemblies where, for example, stainless steel components with sanitary flange connections are sometimes required to be connected to single use disposable systems through quick-connectors or hose barb connections.

1½" Sanitary Flange to ½"Barb Hose

1½" Sanitary Flange to ¾" Sanitary Flange

AseptiCap® with HighSecurity ½" hose barb connection

Linear Upscaling from R&D to Production Process

Datasheet

Scientists are concerned about filter fluid interaction impacting the stability, purity, strength etc. of the drug product, and they take a keen interest in filter selection at the formulation development stage itself. Although preliminary compatibility data support initial filter selection, for stability studies detailed filter validations are required to provide enough documented evidence to justify specific filter use.

A critical requirement that needs to be addressed at this stage is of scalability from R&D to pilot scale to full scale production processes.

mdi offers a wide range of *AseptiCap® KS-γ* filters to provide linear scale up from lab scale to production process. While scaling up the process, the appropriate size filter can be selected by increasing the effective filtration area of filter proportionate to the process fluid volumes.

All Materials of construction as well as manufacturing process are identical for all filter devices starting from 5 cm^2 to 18000cm^2 hence process scaling can be facilitated without triggering additional validation studies for given process conditions. **mdi** provides complete documentation for each of the *AseptiCap® KS-γ* filters there by reducing the additional validation cost and time.

AseptiCap® KS-γ
25mm, 5cm²

AseptiCap® KS-γ
50mm, 20cm²

AseptiCap® KS-γ
1", 250cm²

AseptiCap® KS-γ
2", 500cm²

AseptiCap® KS-γ
5", 1000cm²

AseptiCap® KS-γ
8", 2000cm²

Filter Devices	EFA* (Nominal)	Hold up Volume
AseptiCap® KS-γ, 25mm	5cm²	< 50µl
AseptiCap® KS-γ, 50mm	20cm²	< 200µl
AseptiCap® KS-γ, 1"	250cm²	< 5ml
AseptiCap® KS-γ, 2"	500cm²	< 25ml
AseptiCap® KS-γ, 5"	1000cm²	< 45ml
AseptiCap® KS-γ, 8"	2000cm²	< 60ml
AseptiCap® KS-γ, 5"	3000cm²	< 80ml
AseptiCap® KS-γ, 10"	6000cm²	< 150ml
AseptiCap® KS-γ, 20"	12000cm²	< 250ml
AseptiCap® KS-γ, 30"	18000cm²	<350ml

AseptiCap® KS-γ
10", 6000cm²

Specifications

Datasheet

0.1 µm *AseptiCap® KS-γ* (with Prefilter)

Construction		
Membrane	0.1 µm Hydrophilic PES	
Prefilter Membrane	0.2 µm or 0.45 µm Hydrophilic PES	
Plastic parts	Gamma Stable Polypropylene	
Integrity Testing		
Bubble Point	≥ 26 psi (1.82 Kg/cm^2) with 50% IPA ≥ 65 psi (4.56 Kg/cm^2) with Water	
Size		
Size	25mm	50mm
Effective Filtration Area (Nominal)	5 cm^2	20 cm^2
Operational Radius	15 mm	28 mm
Max. Operating Temperature	55 °C	60 °C
Max. Differential Pressure	75 psi (5 Kg/cm^2) @ 25 °C	42 psi (3 Kg/cm^2) @ 30 °C
Sterilization By Gamma Irradiation	Gamma Irradiatable up to 50 kGy. These filters should not be autoclaved or in-line steam sterilized.	
Shelf Life	2 years after gamma sterilization	
Assurance		
Toxicity	Passes Biological Reactivity test, In Vivo, as per USP <88> for Class VI plastics	
Cytotoxicity	Passes Biological Reactivity Tests, In vitro, USP <87> for cytotoxicity	
Bacterial Retention	LRV> 7 for *Acholeplasma laidlawii* ATCC 23206 per cm^2 LRV> 7 for *B. diminuta* (ATCC 19146) per cm^2 of filter area as per ASTM F 838	
Bacterial Endotoxin	Aqueous extracts exhibit < 0.25 EU/ml as established by Limulus Amebocyte Lysate (LAL) Test as per USP <85>	
Non Fiber Releasing	Passes test as per USP and comply with USFDA 21 CFR Part 210.3(b)(6) for fiber release	
TOC and Conductivity	Meets the WFI requirements of USP for TOC <643> and Conductivity <645> after a 500ml flush	
pH Compatibility	Compatible with pH range of 1 - 10	
Extractables with WFI	Passes NVR test as per USP <661>	
Indirect Food Additives	Comply with USFDA 21 CFR Part 177.1520	
Oxidizable Substances	Passes test as per USP <1231>	
Quality Management System	ISO-9001 Certified	
USFDA	DMF No. 015554	

Specifications

Datasheet

0.1µm *AseptiCap® KS-γ* (with Prefilter)

Construction				
Membrane	0.1 µm Hydrophilic PES			
Upstream Membrane	0.2 µm or 0.45 µm Hydrophilic PES			
Support Layers	Polyester			
Plastic parts	Gamma Stable Polypropylene			
Size				
Size	1″	2″	5″	8″
Effective Filtration Area (Nominal)	250cm^2	500cm^2	1000cm^2	2000 cm^2
Operational Radius (with Vent/ Drain)	40 mm	65 mm	65 mm	65 mm
Vent and Drain	1/4″ Hose Barb with Silicone "O" ring			
Operational				
Max. Operating Temperature	80 °C @ < 30 psi (2 Kg/cm^2)			
Max. Differential Pressure	60 psi (4 Kg/cm^2) @ 30 °C			
Bubble Point	≥ 26 psi (1.82 Kg/cm^2) with 50% IPA ≥ 65 psi (4.56 Kg/cm^2) with Water			
Sterilization By Gamma Irradiation	Gamma Irradiatable up to 50 kGy. These filters should not be autoclaved or in-line steam sterilized.			
Shelf Life	2 years after gamma sterilization			
Assurance				
Toxicity	Passes Biological Reactivity test, In Vivo, as per USP <88> for Class VI plastics			
Cytotoxicity	Passes Biological Reactivity Tests, In vitro, USP <87> for cytotoxicity			
Bacterial Retention	LRV> 7 for *Acholeplasma laidlawii* ATCC 23206 per cm^2 LRV> 7 for *B. diminuta* (ATCC 19146) per cm^2 of filter area as per ASTM F 838			
Bacterial Endotoxin	Aqueous extracts exhibit < 0.25 EU/ml as established by Limulus Amebocyte Lysate (LAL) Test as per USP <85>			
Non Fiber Releasing	Passes test as per USP and comply with USFDA 21 CFR Part 210.3(b)(6) for fiber release			
TOC and Conductivity	Meets the WFI requirements of USP for TOC <643> and Conductivity <645> after a 3 liter flush			
pH Compatibility	Compatible with pH range of 1 - 10			
Extractables with WFI	Passes NVR test as per USP <661>			
Indirect Food Additives	Comply with USFDA 21 CFR Part 177.1520			
Oxidizable Substances	Passes test as per USP <1231>			
Quality Management System	ISO-9001 Certified			
USFDA	DMF No. 015554			

Specifications

Datasheet

0.1µm *AseptiCap® KS-γ* (with Prefilter)

Construction				
Membrane	0.1 µm Hydrophilic PES			
Prefilter Membrane	0.2 µm or 0.45 µm Hydrophilic PES			
Support Layers	Polyester			
Plastic parts	Gamma Stable Polypropylene			
Size				
Size	5″	10″	20″	30″
Effective Filtration Area (Nominal)	3000 cm^2	6000 cm^2	12000cm^2	18000cm^2
Operational Radius (with Vent/ Drain)	80 mm	80 mm	80 mm	80 mm
Vent and Drain	¼″ Hose Barb with Silicone "O" rings			
Operational				
Max. Operating Temperature	80 °C @ < 30 psi (2 Kg/cm^2)			
Max. Differential Pressure	60 psi (4 Kg/cm^2) @ 30 °C			
Bubble Point	≥ 26 psi (1.82 Kg/cm^2) with 50% IPA ≥ 65 psi (4.56 Kg/cm^2) with Water			
Max. Air Diffusion Flow (@ 50psi (3.51 Kg/cm^2) with water)	≤ 15 ml/min	≤ 29 ml/min	≤ 58 ml/min	≤ 87 ml/min
Sterilization By Gamma Irradiation	Gamma Irradiatable up to 50 kGy. These filters should not be autoclaved or in-line steam sterilized.			
Shelf Life	2 years after gamma sterilization			
Assurance				
Toxicity	Passes Biological Reactivity test, In Vivo, as per USP <88> for Class VI plastics			
Cytotoxicity	Passes Biological Reactivity Tests, In vitro, USP <87> for cytotoxicity			
Bacterial Retention	LRV> 7 for *Acholeplasma laidlawii* ATCC 23206 per cm^2 LRV> 7 for *B. diminuta* (ATCC 19146) per cm^2 of filter area as per ASTM F 838			
Bacterial Endotoxin	Aqueous extracts exhibit < 0.25 EU/ml as established by Limulus Amebocyte Lysate (LAL) Test as per USP <85>			
Non Fiber Releasing	Passes test as per USP and comply with USFDA 21 CFR Part 210.3(b)(6) for fiber release			
TOC and Conductivity	Meets the WFI requirements of USP for TOC <643> and Conductivity <645> after a 10 liter flush for 5″ capsule filters and 20 liter flush for 10″ capsule filters			
pH Compatibility	Compatible with pH range of 1 - 10			
Extractables with WFI	Passes NVR test as per USP <661>			
Indirect Food Additives	Comply with USFDA 21 CFR Part 177.1520			
Oxidizable Substances	Passes test as per USP<1231>			
Quality Management System	ISO-9001 Certified			
USFDA	DMF No. 015554			

Typical Water Flow Rates

0.1 µm *AseptiCap® KS-γ*

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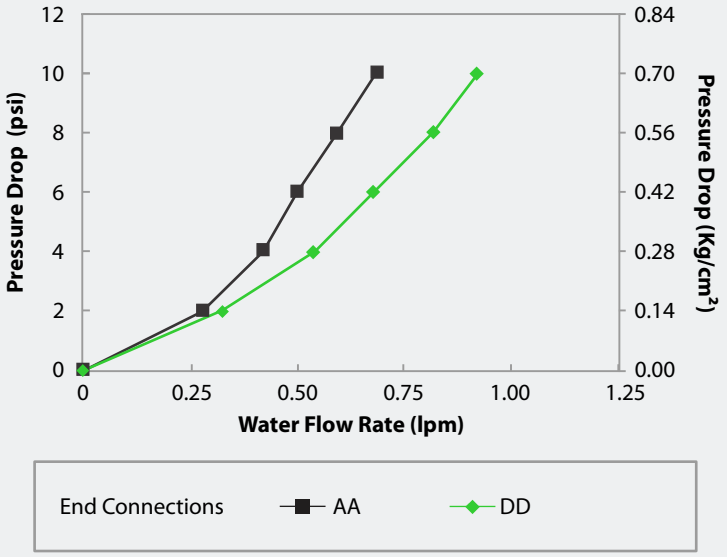
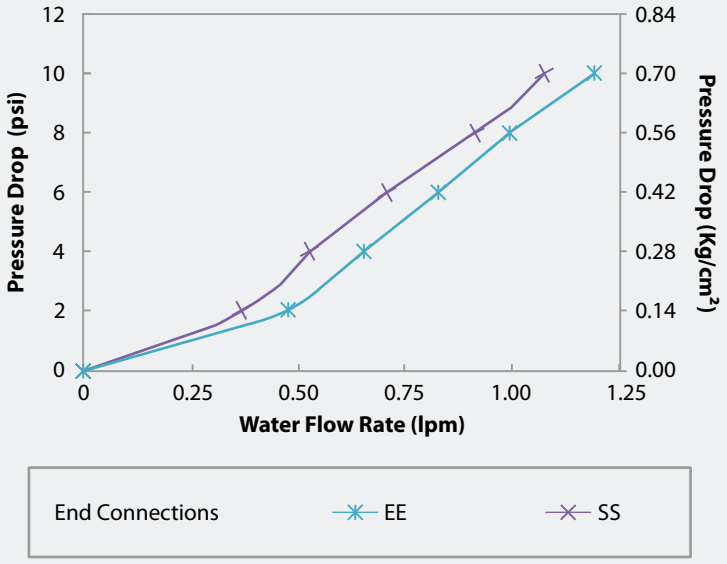
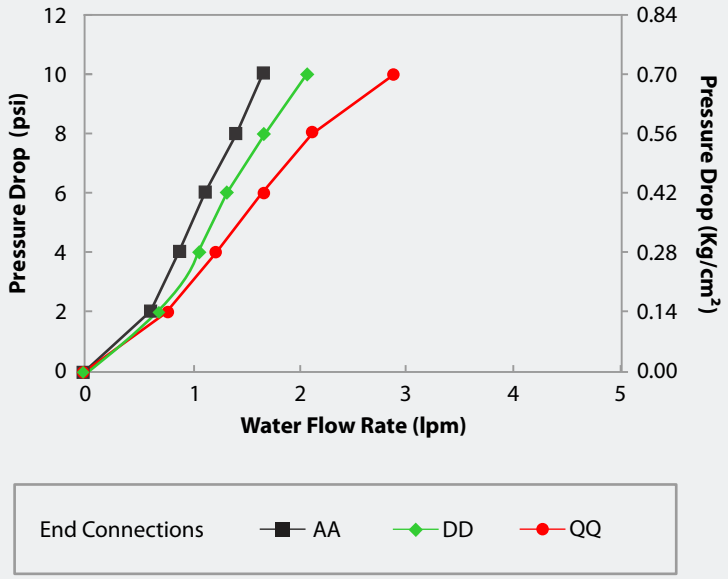
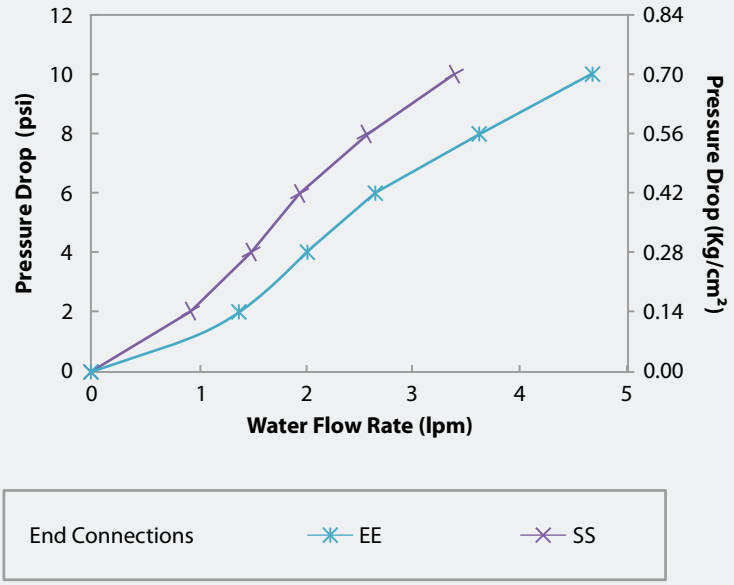
AseptiCap® KS-γ, 1" Capsule Filter





AseptiCap® KS-γ, 2" Capsule Filter





End Connection Type:

A: ¼" Stepped Hose Barb E: 1½" Sanitary Flange D: ½" Hose Barb S: ¾" Sanitary Flange Q: ½" Single Step Hose Barb

Typical Water Flow Rates

0.1 µm *AseptiCap® KS-γ*

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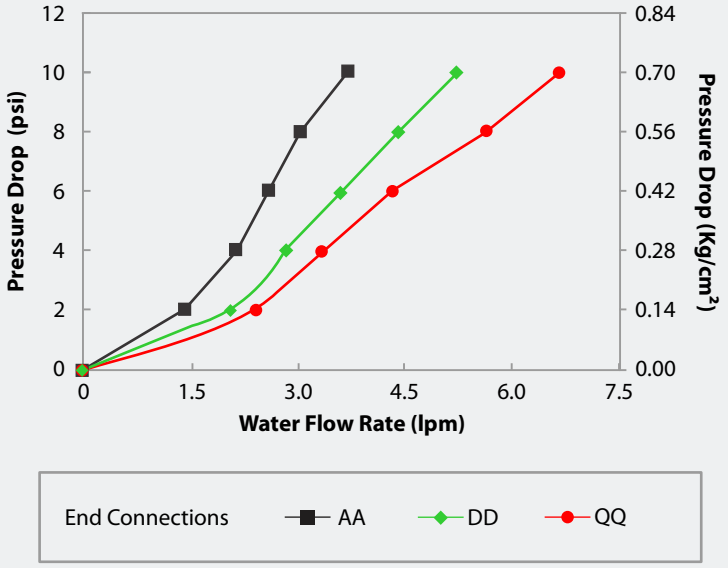
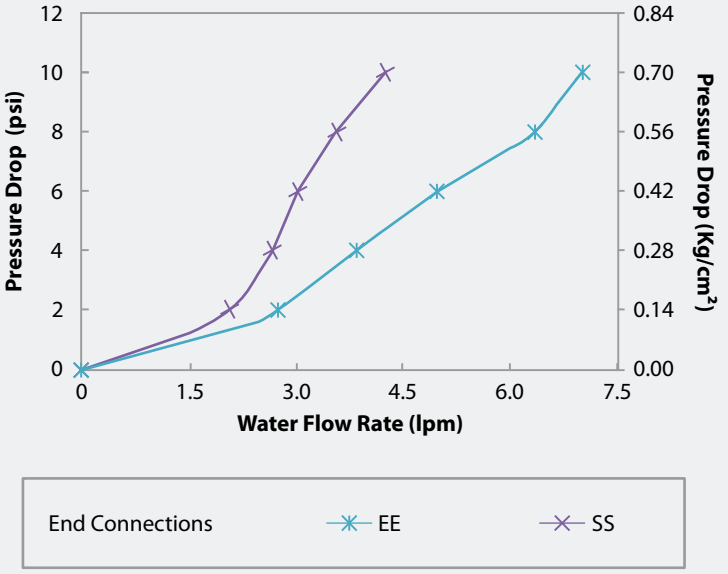
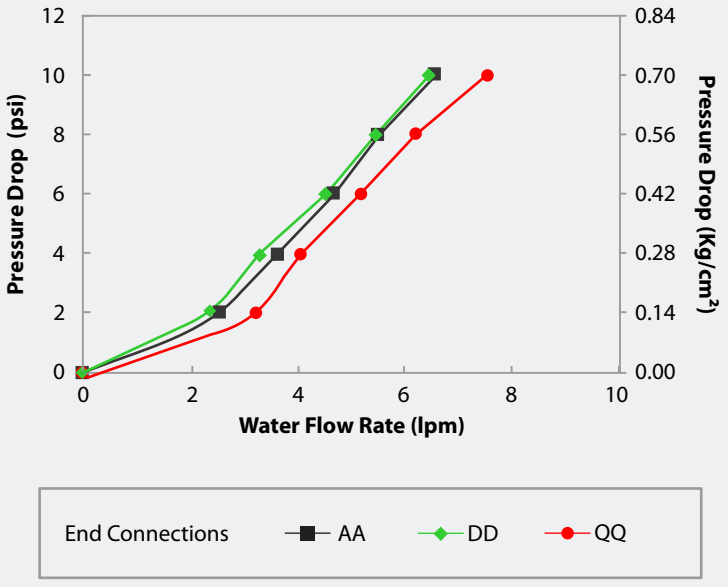
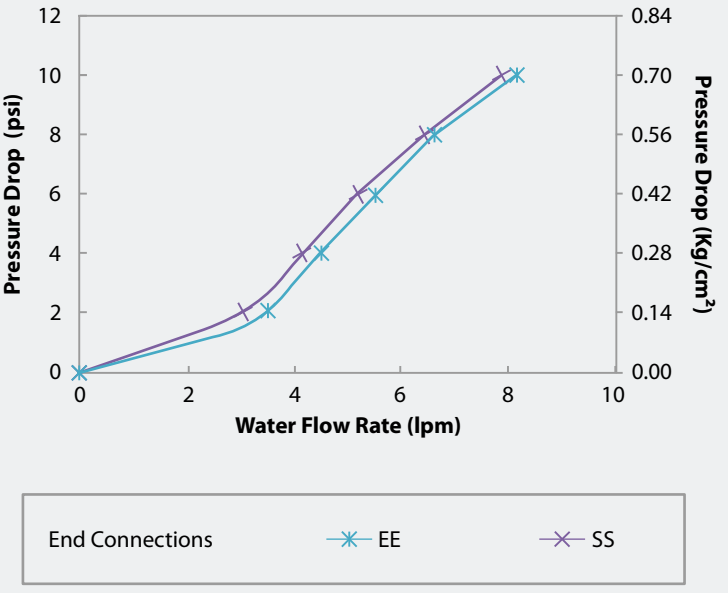
AseptiCap® KS-γ, 5" Capsule Filter





AseptiCap® KS-γ, 8" Capsule Filter





End Connection Type:

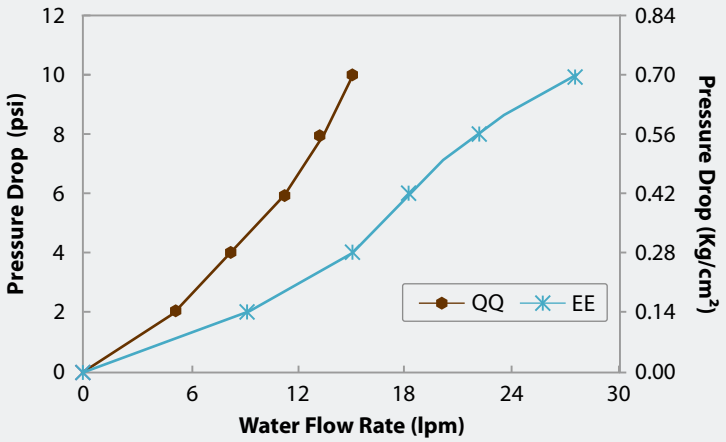
A: ¼" Stepped Hose Barb E: 1½" Sanitary Flange D: ½" Hose Barb S: ¾" Sanitary Flange Q: ½" Single Step Hose Barb

Typical Water Flow Rates

0.1 µm *AseptiCap® KS-γ*

Datasheet

***AseptiCap® KS-γ*, 10" Capsule Filter**



End Connection Type:

E: 1½" Sanitary Flange

Q: ½" Single Step Hose Barb

Ordering Information

0.1 µm *AseptiCap® KS-γ* 25mm PES Membrane Capsule filter

Type	
	Code
AseptiCap® KS-γ (0.45 µm Upstream)	IKSX
AseptiCap® KS-γ (0.2 µm Upstream)	IKS1

Size	
	Code
25mm	06

Pore Size	
	Code
0.1µm	36

Inlet/Outlet	
	Code
Female Luer Lock	M
Male Luer Slip	N
⅛" Hose Barb	H
¼" Hose Barb	B

Radiation Sterilizable	
	Code
Yes	R
No*	X

X

Sterility	
	Code
Non Sterile	1
Gamma Sterile	3

Pack Size	
	Code
100	04

Example:

IKSX	06	36	MN	R	X	1	04

***Gamma irradiated filters can not be gamma sterilized again**

Example for Non Sterile: IKSX0636MNRX104 **Example for gamma Sterile: IKSX0636MNXX304**

0.1 µm *AseptiCap® KS-γ* 50mm PES Membrane Capsule filter

Type	
	Code
AseptiCap® KS-γ (without Vent) (0.45 µm Upstream)	IKSX
AseptiCap® KS-γ (without Vent) (0.2 µm Upstream)	IKS1
AseptiCap® KS-γ (with Vent) (0.45 µm Upstream)	VKSX
AseptiCap® KS-γ (with Vent) (0.2 µm Upstream)	VKS1

Size	
	Code
50mm	10

Pore Size	
	Code
0.1µm	36

Inlet/Outlet	
	Code
¼" SHB	B
¾" Sanitary Flange	S
Female Luer Lock	M

Radiation Sterilizable	
	Code
Yes	R
No*	X

X

Sterility	
	Code
Non Sterile	1
Gamma Sterile	3

Pack Size	
	Code
10	02

Example:

VKSX	10	36	BB	R	X	1	02

***Gamma irradiated filters can not be gamma sterilized again**

Example for Non Sterile: VKSX1036BBRX102 **Example for gamma Sterile: VKSX1036BBXX302**

Inlet/Outlet Connections Available

Inlet/Outlet	25mm	50mm	
		with Vent	without Vent
¼" - ¾" Stepped Hose Barb	X	√	X
¾" Sanitary Flange	X	√	X
Female Luer Lock	Inlet Only	X	√
Male Luer Slip	Outlet Only	X	X
⅛" Hose Barb	√	X	X
Male Luer Lock	Outlet Only	X	X
¼" Hose Barb	√	X	X

Dimension (Length) (in mm)

Inlet/ Outlet	25mm	50mm
¼" - ⅜" Stepped Hose Barb I/O	-	79
¼" Single Step Hose Barb I/O	38	-
¾" Sanitary Flange I/O	-	51
Female Luer Lock Inlet/ Male Luer Slip Outlet	23	-
⅛" Hose Barb I/O	36	-

Operational Radius	15	28

Ordering Information

0.1 µm *AseptiCap® KS-γ* PES Membrane Capsule filter

Type	
	Code
AseptiCap® KS-γ (0.45 µm Upstream)	DKSX
AseptiCap® KS-γ (0.2 µm Upstream)	DKS1

Size	
	Code
1″	51
2″	52
5″	53
8″	57

Pore Size	
	Code
0.1µm	36

Inlet/Outlet	
	Code
¼″ SHB	A
½″ Hose Barb	D
1½″ Sanitary Flange	E
¾″ Sanitary Flange	S
Quick Connector	J
½″ Single Step Hose Barb	Q
Female luer lock	U
Male luer slip	W
3⁄16″ Hose Barb	N
3⁄8″ Hose Barb	I

Radiation Sterilizable	
	Code
Yes	R
No*	X

Bell	
	Code
Yes**	B
No Bell	X
Bell with Cover	C

Sterility	
	Code
Non Sterile	1
Gamma Sterile	3

Pack Size	
	Code
1	01

****Bell is available with**
½″ HB outlet connections in 1″, 2″, 5″ and 8″ capsule filters
¼″ SHB outlet connection in 1″ capsule filters only

Example:

DKSX	57	36	DD	R	X	1	01

***Gamma irradiated filters can not be gamma sterilized again**
Example for Non Sterile: DKSX5136EERX101 **Example for gamma Sterile: DKSX5136EEXX301**

Inlet/Outlet Connections Available

Inlet/Outlet	Size/Length			
	1″	2″	5″	8″
¼″ Stepped Hose Barb	√	√	√	√
½″ Single Step Hose Barb	X	√	√	√
½″Hose Barb	√	√	√	√
1½″ Sanitary Flange	√	√	√	√
¾″ Sanitary Flange	√	√	√	√
Quick Connector	√	√	√	√
Female Luer Lock	√	√	√	√
Male Luer Slip	Outlet Only	X	X	X
3⁄16″ Hose Barb	√	√	Outlet Only	X
3⁄8″ Hose Barb	X	√	√	√

Dimension (Length) (in mm)

End Connections	1″	2″	5″	8″
¼″ SHB I/O	94	122	172	223
¾″ Sanitary Flange Inlet I/O	85	104	155	206
Quick Connector	100	113	164	218
1½″ Sanitary Flange I/O	92	112	164	216
½″ Hose Barb I/O	90	112	162	214
½″ Single Step Hose Barb I/O	-	115	165	218
1½″ Sanitary Flange Inlet ½″ Single Step Hose Barb Outlet	-	112	165	216
3/8″ Hose Barb I/O	-	115	167	217
Operational Radius	40	65	65	65

Ordering Information

0.1 µm *AseptiCap® KS-γ* PES Membrane Large Capsule filter

Type	Code
AseptiCap® KS-γ (0.45 µm Upstream)	LKSX
AseptiCap® KS-γ (0.2 µm Upstream)	LKS1

Size	Code
5″	53
10″	54
20″	55
30″	56

Pore Size	Code
0.1µm	36

Inlet/Outlet	Code
½″ Single Step Hose Barb	Q
1½″ Sanitary Flange	E
¾″ Sanitary Flange	S
⅜″ Hose Barb	I
1″ Hose Barb	Z

Radiation Sterilizable	Code
Yes	R
No*	X

Inline/ T-Line	Code
Inline	X
T-Line**	T

Sterility	Code
Non Sterile	1
Gamma Sterile	3

Pack Size	Code
1	01

Example:

LKSX	54	36	EE	R	T	1	01

***Gamma irradiated filters can not be gamma sterilized again**

Example for Non Sterile: LKSX5336EERX101 **Example for gamma Sterile: LKSX5336EEXX301**

Inlet/Outlet Connections Available

Inlet/Outlet	Inline				T-Line		
	5″	10″	20″	30″	10″	20″	30″
½″ Single Step Hose Barb	√	√	√	√	X	X	X
1½″ Sanitary Flange	√	√	√	√	√	√	√
¾″ Sanitary Flange	√	√	X	X	X	X	X
⅜″ Hose Barb	√	√	√	√	X	X	X
1″ Hose Barb	X	√	√	√	X	X	X

Dimension (Length) (in mm)

End Connections	Inline Capsule Filters				T-line Capsule Filters		
	5″	10″	20″	30″	10″	20″	30″
1½″ Sanitary Flange I/O	205	330	600	855	340	580	840
¾″ Sanitary Flange I/O	214	335	x	x	x	x	x
½″ Single Step Hose Barb I/O	218	336	630	890	x	x	x
1½″ Sanitary Flange Inlet ½″ Hose Barb Outlet	212	334	620	870	x	x	x
⅜″ Hose Barb I/O	211	332	634	878	x	x	x
1″ Hose Barb I/O	x	405	635	895	x	x	x
Operational Radius	80	80	80	80	80	80	80

Advanced Microdevices Pvt. Ltd.
20-21, Industrial Area, Ambala Cantt-133 006, INDIA
Tel : +91-171-2699290, 2699471
E-mail : info@mdimembrane.com
Website : www.mdimembrane.com